FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS 83MM MENTHOLATED FOIL FTB - HONG KONG
BRAND CODE-1590 (HKG)(ML)

EFFECTIVE DATE: 05/18/92
HONG KONG
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 84 112

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.55	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 14.00	IN. H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 3.50	IN. H2O		
PLASTICIZER	: ML-37			05-864-A
APPLICATION PERCENT	: 7.50	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.25	GRAMS/100 RODS	1.31	GRAMS/25 RODS
FILTER TOW	: FT-333 #10(EASTMAN)			05-333-E
	: FT-333 #10(CELANESE)			05-333-C
DENIER PER FILAMENT	: 3.9			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 4725M KC 45-M1			06-145-A
ANCHOR ADHESIVE	: AJAX 8300-N		PVA	61-017-A
GLUE APP. FOR ANCH. ADH.	: SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)		HM	61-211-A
DRY WEIGHT	: 69.98	GRAMS/100 RODS	17.50	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 70.22	GRAMS/100 RODS	17.56	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 75.47	GRAMS/100 RODS	18.87	GRAMS/25 RODS

REASON FOR CHANGE : PLUG WRAP MATL CODE, SUPPLIER & BOBBIN MILEAGE
: CHGD FROM 06-276-A (26.25MM X 4500 DEXTER 4500)
: TO 06-145-A (26.25MM X 4725M KC 45-M1). NO WEIGHT
: CHANGE. OK TO MIX FINISHED FILTERS.

PREPARED BY : C. F. VEALEY
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